

# MULTI-AUTOMATIC

Providing Intelligent Solutions to the Metal Turning Industry

## RITEN MASTER STOCK PUSHER



### ELIMINATE SHORT FEEDS

#### Design Advantages:

- Scratch-free work piece
- Much longer wear-free pad life
- Uniform work length – no drawing back of stock
- Constant tension at any spindle speed
- Easily adjustable tension
- Reduced wear on feed slide and drum cams

Riten “One-Way” Stock Pushers are designed for positive feed-out and free return. The tension on the return stroke is adjustable by the spring tension against the pads, and must be sufficient so that the pads grip immediately without lost motion on the forward stroke. Too much tension can result in needless friction and wear. The pads are designed to grip only on the edges, and not to fit over the full radius of the stock as conventional pushers. This assures a positive grip and scratch free work.