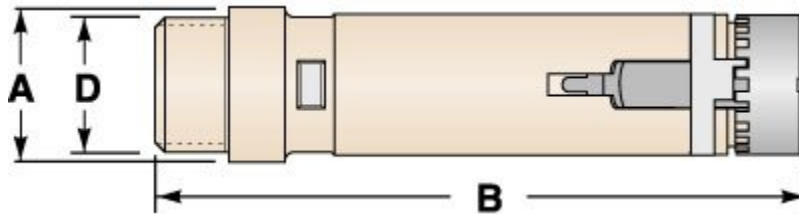


Multi-Automatic
Providing Intelligent Solutions to the Metal Turning Industry

HARDINGE AF STYLE FEED FINGER



AF26 2-5/8" Cone Master Feed Finger

Eliminate Short-Feed Problem with Lighter Material

From time to time our customers have jobs that require the machining of tubing or lighter material on their multi-spindle machines. Feeding lighter material on machines that have been set up for solid steel bars can cause an array of short-feed and other problems, which are primarily short-feeds.

Having the right adjustable tension feed finger with light duty capabilities can make the operation go much smoother, both initially and over time. For solving problems associated with short-feeding lighter material, we would like to highlight the Hardinge AF Style Master Feed Finger.

The Hardinge AF Style Master Feed Finger is a tension adjustable system that allows one to hone in on the right amount of tension to minimize bar bounce back. This system can address a number of bar feed problems that are caused by inappropriate amounts of tension. One will not only see less scratches but also good gripping force that works effectively for the weight and feed length of the bar.

The "AF" Master Feed Finger and Pads are designed to give you extreme flexibility with a very small investment. Each set of pads has a range of 1/32" adjustment down, reducing the inventory of pads required. Each click on the adjusting collar adds or subtracts between 6 to 8 pounds of pressure on the bar stock.

This master outshines all others when feeding thin wall tubing. If the stock you run is very abrasive, these pads can be adjusted to maintain the force required to feed your stock when competitive pads would have to be replaced. Within its range, it will prove to be a real boost to your productivity and it will reduce your overall operating cost.